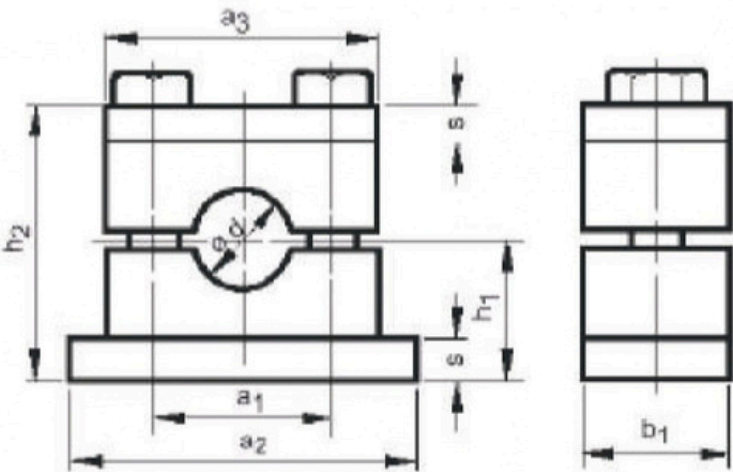


DIN 3015 - Part 1

Standard Series Clamps

Product Code
Jaws Material
Metal Assemblies

PCL
PP, PA, SS
CS, SS



DIN / JE GROUP	PIPE OD Dia	a ₂	a ₃	a ₁	T	h ₂	BOLT SIZE
1	4	43	37	20	3	33	M6x30
	6						
	6.4						
	8						
	9.5						
	10						
	12						
2	12.7	48	42	26	3	39	M6x35
	13.5						
	14						
	15						
	16						
	17.2						
	18						
3	19	56	50	33	3	42	M6x40
	20						
	21.3						
	22						
4	25	65	59	40	3	48	M6x45
	26.9						
	28						
5	30	77	71	52	3	64	M6x60
	32						
	33.7						
	35						
	38						
6	40	92	86	66	3	72	M6x70
	42						
	44.5						
	48.3						
	50.8						

DIN 3015 - Part 1

Standard Series Clamps

Product Code **PCL**

Jaws Material Code

Polypropylene - PP
Poly Amide - PA
Aluminium - AL

Plate Material Code

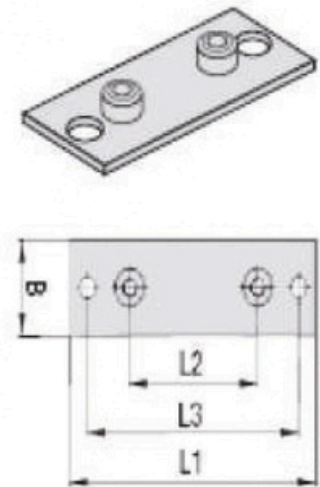
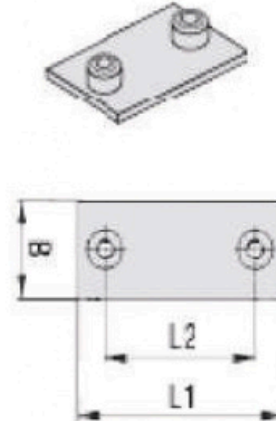
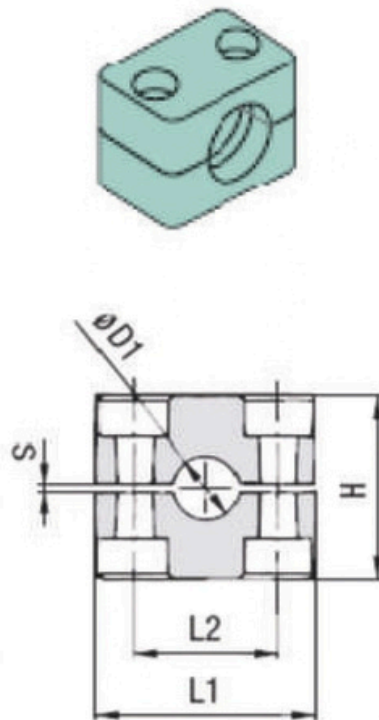
Steel - No Code
SS316 - SS

Jaws Order Code

Group-Material Code-
Pipe OD-Part Code

Eg: For Jaws

1-PP-06-JPCL indicates
6mm OD PP Clamp Halves
Standard Series



2 Clamp Halves (Jaws) - JPCL

Single Weld Plate - BP

Elongated Weld Plate - EBP

DIN / JE GROUP	Pipe OD Dia	L1	L2	H	S	WIDTH	L1	L2	L1	L2	L3	Mounting Hole Dia
1	6						BP1		EBP1			
	6.4											
	8	37	20	27	0.4 MIN	30	43	20	64	20	50	6.5
	9.5											
	10											
	12											
2	12.7						BP2		EBP2			
	13.5											
	14	42	26	33	0.6 MIN	30	48	26	70	26	56	6.5
	15											
	16											
	17.2											
3	18											
	19						BP3		EBP3			
	20											
	21.3	50	33	36	0.6 MIN	30	56	33	78	33	64	6.5
	22											
	25											
4	26.9						BP4		EBP4			
	28											
	30	59	40	42	0.6 MIN	30	65	40	87	40	73	6.5
5	32						BP5		EBP5			
	33.7											
	35											
	38	71	52	58	0.8 MIN	30	77	52	100	52	86	6.5
	40											
	42											
6	44.5						BP6		EBP6			
	48.3											
	50.8	86	66	66	0.8 MIN	30	92	66	115	66	100	6.5

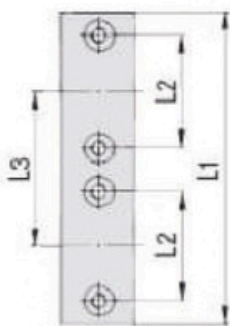
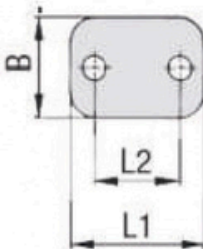
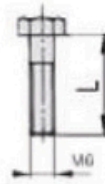
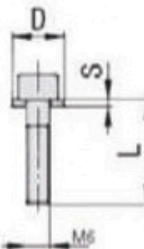
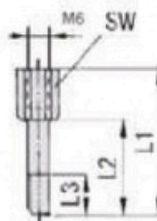
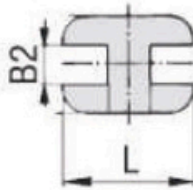


DIN 3015 - Part 1

Standard Series Clamps

Product Code

PCL

																		
		TWIN WELD PLATE - TBP			TOP PLATE - TP			HEX BOLT - HB	SOCKET HEAD BOLT SB				STACKING BOLT - STB				STACKING PLATE - SP	
DIN / JE GROUP	PIPE OD Dia	L1	L2	L3	L1	L2	HOLE DIA	DIN931/933	DIN 912			L1	L2	L3	SW	L	B2	
					G X L	G x L		D	S									
1	6	TBP1			TP1			HB1	SB1				STB1				SP1	
	6.4																	
	8	77	20	37	37	20	7	M6x30	M6x20	11	0.8	34	20	12 MIN	11	37	11.1	
	9.5																	
	10																	
	12																	
2	12.7	TBP2			TP2			HB2	SB2				STB2				SP2	
	13.5																	
	14	86	26	44	42	26	7	M6x35	M6x25	11	0.8	40	25	12 MIN	11	42	11.1	
	15																	
	16																	
	17.2																	
3	18	TBP3			TP3			HB3	SB3				STB3				SP3	
	19																	
	20	102	33	52	50	33	7	M6x40	M6x30	11	0.8	44	30	12 MIN	11	50	11.1	
	21.3																	
	22																	
	25																	
4	26.9	TBP4			TP4			HB4	SB4				STB4				SP4	
	28	120	40	60	59	40	7	M6x45	M6x35	11	0.8	48	35	12 MIN	11	59	11.1	
	30																	
5	32	TBP5			TP5			HB5	SB5				STB5				SP5	
	33.7																	
	35	163	52	75	71	52	7	M6x60	M6x50	11	0.8	64	50	12 MIN	11	71	11.1	
	38																	
	40																	
	42																	
6	44.5	TBP6			TP6			HB6	SB6				STB6				SP6	
	48.3	178	66	90	86	66	7	M6x70	M6x60	11	0.8	73	60	12 MIN	11	86	11.1	
	50.8																	

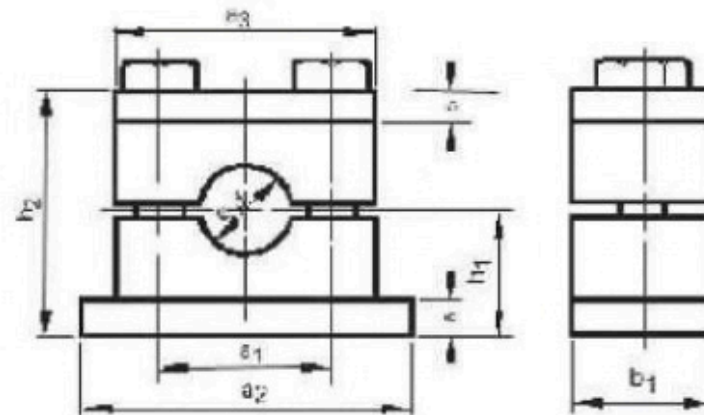


DIN 3015 - Part 2

Heavy Series Clamps

Product Code
Jaws Material
Metal Assemblies

PCH
PP, PA, AL, SS
CS, SS



DIN / JE GROUP	PIPE OD Dia	a ₃	a ₁	h ₂	g	b ₁	a ₂	s	BOLT SIZE
1	6	55	33	48	0.6 MIN	30	70	8	M10x45
	6.4								
	8								
	9.5								
	10								
	12								
	12.7								
	13.5								
	14								
	15								
2	16	70	45	64	0.6 MIN	30	85	8	M10x60
	17.2								
	18								
	19								
	20								
	21.3								
	22								
	25								
	26.9								
	28								
3	30	85	60	76	0.6 MIN	30	100	8	M10x70
	30								
	33.7								
	35								
	38								
4	42	115	90	117	2 MIN	45	140	10	M12x100
	42								
	48.3								
	50.8								
	60.3								
	63.5								
5	65	152	122	140	2 MIN	60	180	10	M16x130
	70								
	73								
	76.1								
	88.9								
6	102	206	168	197	2 MIN	80	226	15	M20x190
	114								
	127								
	133								
7	141	251	205	230	3 MIN	91	270	15	M24x225
	152								
	168								



DIN 3015 - Part 2

Heavy Series Clamps

Product Code **PCH**

Jaws Material Code

Polypropylene - PP
Poly Amide - PA
Aluminium - AL

Jaws Order Code

Group-Material Code-
Pipe OD-Part Code

Eg: For Jaws

1-PP-06-JPCH indicates
6mm OD PP Clamp Halves
Heavy Series



DIN / JE GROUP	PIPE OD - Dia D1			JAWS - JPCH				
	MM	INCH OD	INCH NB	L1	L2	H	S	WIDTH
1	6							
	6.4							
	8							
	9.5	1/4"	G1/8					
	10							
	12	3/8"	G1/4	55	33	32	0.6 MIN	30
	12.7							
	13.5	1/2"	G3/8					
	14							
	15	5/8"						
2	16							
	17.2							
	18							
	19							
	20							
	21.3	3/4"	G1/2					
	22			70	45	48	0.6 MIN	30
	25	1"	G3/4					
	26.9							
	28							
3	30							
	30							
	32	1 1/4"	G1					
	33.7			85	60	60	0.6 MIN	30
	35	1 1/2"	G1 1/4					
	38							
	42							
	38							
	42	1 1/2"	G1 1/4					
	48.3							
4	50.8	2"	G1 1/2					
	55			115	90	89	2 MIN	45
	57	2 1/4"	G2					
	60.3	2 1/2"						
	63.5	2 3/4"						
	65							
	70							
	70							
	73	3"	G2 1/2					
	75			152	122	120	2 MIN	60
5	76.1	3 1/2"	G3					
	80							
	88.9							
	102	4"						
	108	4 1/4"						
	114.3	4 1/2"	G4	206	168	167	2 MIN	80
	127	5"						
	133	5 1/4"						
	140	5 1/2"	G5					
	152	6"	G6	251	205	200	3 MIN	91
7	168							

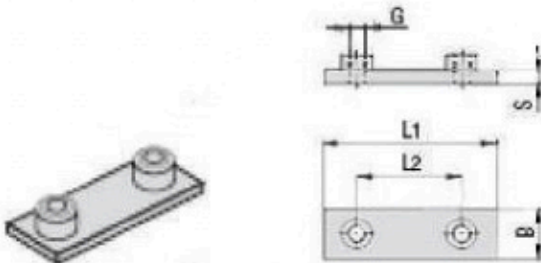
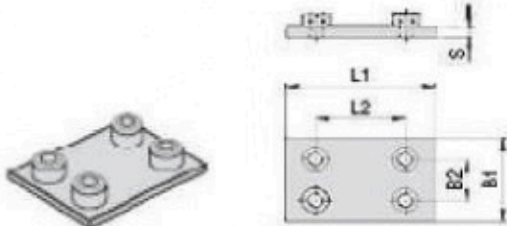


DIN 3015 - Part 2

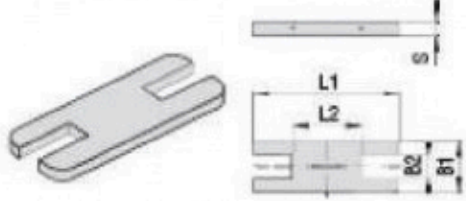
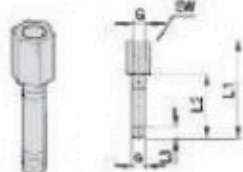
Heavy Series Clamps

Product Code

PCH

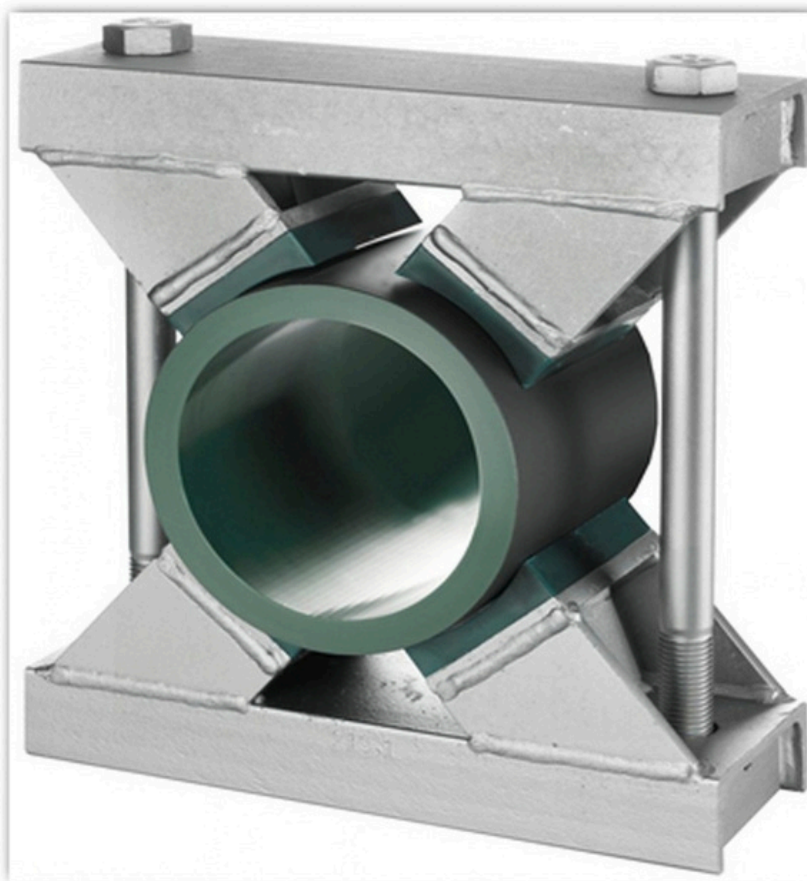
											
BOTTOM PLATE [BPH]					JE PART NO.	DOUBLE BOTTOM PLATE [DBPH]					JE PART NO.
L1	L2	G	S	B		L1	L2	B2	S	B	
70	33	M10	8	30	BPH1	70	33	30.5	8	60	DBPH1
85	45	M10	8	30	BPH2	85	45	30.5	8	60	DBPH2
100	60	M10	8	30	BPH3	100	60	30.5	8	60	DBPH3
140	90	M12	10	45	BPH4	140	90	46	10	90	DBPH4
180	122	M16	10	60	BPH5	180	122	61	10	120	DBPH5
226	168	M20	15	80	BPH6	226	168	81	15	160	DBPH6
270	205	M24	15	91	BPH7	270	205	91	15	180	DBPH7

ELONGATED BOTTOM PLATE [EBPH]						TOP PLATE [TPH]					JE PART	
L1	L2	L3	S	D2	NO.	L1	L2	D Dia	S	B	NO.	
113	33	30.5	8	13	EBPH1	55	33	11	8	30	TPH1	
125	45	30.5	8	13	EBPH2	70	45	11	8	30	TPH2	
140	60	30.5	8	16	EBPH3	85	60	11	8	30	TPH3	
187	90	46	10	21	EBPH4	115	90	14	10	45	TPH4	
238	122	61	10	26	EBPH5	152	122	18	10	60	TPH5	
309	168	81	15	31	EBPH6	206	168	22	15	80	TPH6	
370	205	91	15	31	EBPH7	251	205	26	15	91	TPH7	

														
DIN / JE GROUP	STACKING PLATE					JE PART NO.	STACKING BOLT					JE PART NO.	HEX BOLT	SOCKET HEAD BOLT
	L1	L2	B1	B2	S		G	L1	L2	L3	SW		G x L	G x L
1	56	13	30	15.2	8	SPH1	M10	49	25	15	15	SBH1	M10x45	M10x30
2	70	32	30	15.2	8	SPH2	M10	65	40	15	15	SBH2	M10x60	M10x40
3	85	40	30	15.2	8	SPH3	M10	77	51	15	15	SBH3	M10x70	M10x50
4	116	68	45	17.2	10	SPH4	M12	110	82	18	17	SBH4	M12x100	M12x80
5	153	96	60	22	10	SPH5	M16	144	110	24	21	SBH5	M16x130	
6	206	130	80	28	15	SPH6	M12	200	150	30	27	SBH6	M20x190	
7	251	166	90	31	15	SPH7	M24	240	180	50	30	SBH7	M24x220	



Construction Series Clamps



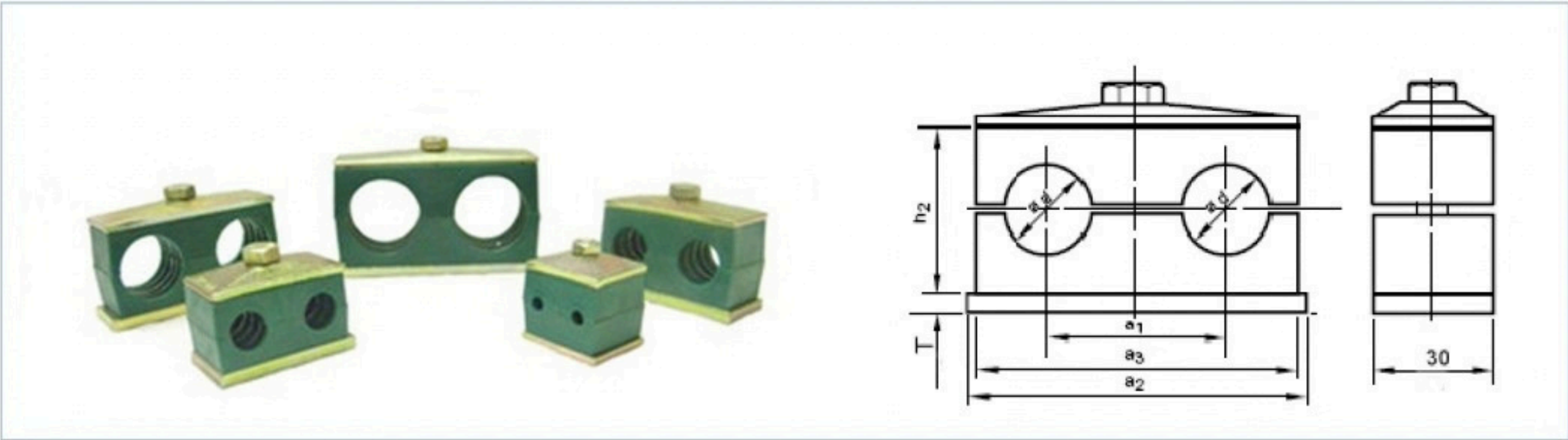
Pipe OD D1 (mm) D1 (inch)	L1 (in mm) (in inch)	L2 (in mm) (in inch)	H3 (in mm) (in inch)	B1 (in mm) (in inch)	Hexagon Head Bolt	Number of Plastic Pads
220 to 275 8.66" to	420 16.54"	330 12.99"	75 3"	150 6"	M30 x 420	4
276 to 325 12.83" to	460 18.11"	370 14.57"	75 3"	150 6"	M30 x 460	4
326 to 370 12.83" to	510 20.08"	420 16.53"	75 3"	150 6"	M30 x 500	4
371 to 425 14.61" to	570 22.44"	480 18.89"	75 3"	150 6"	M30 x 560	4
426 to 485 16.77" to	620 24.41"	530 20.87"	75 3"	150 6"	M30 x 590	4
486 to 550 19.13" to	680 26.77"	590 23.23"	75 3"	150 6"	M30 x 720	4
551 to 630 21.69" to	760 29.92"	670 26.38"	75 3"	150 6"	M30 x 800	5
631 to 715 24.84" to	845 33.27"	755 29.72"	75 3"	150 6"	M30 x 884	5
716 to 800 28.19" to	940 37.00"	850 33.46"	75 3"	150 6"	M30 x 970	5

DIN 3015 - Part 3

Twin Series Clamps

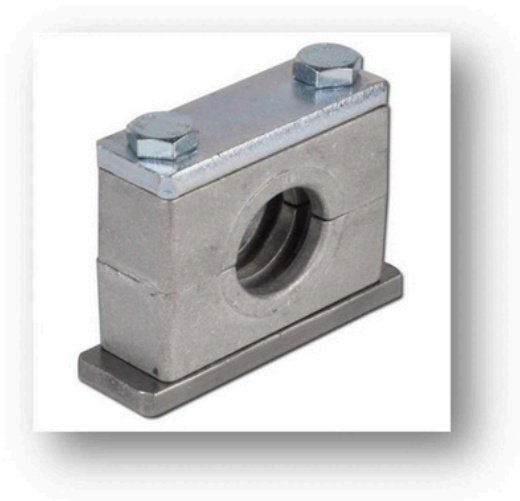
Product Code
Jaws Material
Metal Assemblies

PCT
PP, PA, SS
CS, SS



DIN /JE GROUP	PIPE OD Dia	a ₂	a ₃	a ₁	T	h ₂	BOLT SIZE
1	6	42	36	20	3	27	M6x35
	6.4						
	8						
	9.5						
	10						
	12						
2	12.7	59	53	29	5	27	M8x35
	13.5						
	14						
	15						
	16						
	17.2						
3	18	74	67	36	5	37	M8x45
	19						
	20						
	21.3						
4	22	86	80	45	5	40	M8x50
	25						
	26.9						
5	28	112	106	56	5	53	M8x60
	30						
	32						
	33.7						
	35						
	38						
	40						
	42						

Aluminium Series Pipe Clamp



Aluminium Series Pipe - Tube Clamps are mostly used for Various High Temp Applications (more than 260 °C) & the W.P. range more than 1500 PSI up to 8000 psi (600 BAR) in the Stainless Steel Piping System.

Features of Aluminium Series Pipe Clamp

- » Designed according to DIN 3015 – Part -2
- » Aluminium Pipe – Tube clamp bodies with Steel / S.S. plates & bolts.
- » Constructed through high tensile aluminium extrusion.
- » Available along with Multilayer, Welding plates, Rail Nuts, etc.
- » Can be availed in different construction types including Rubber Inlay Types & many more

Multilayer Pipe Clamps



Multilayer Pipe Clamps - DIN 3015 Tube clamps For Securing a tool to a multi-piece panel assembly. They can clamp vertically in 2 layers / 3 layers up to any numbers of layers but recommended up to 3 layers. Available in Different Sizes, we can provide as per the requirements of our customers.

Features of Multilayer Pipe / Tube Clamps

- » Available in plastic / aluminium bodies with steel or stainless steel plates and bolts
- » Resistant to corrosion and rust

Material and design of clamp body :

- » Polypropylene: colour Green.
- » Polyamide: colour Black
- » Thermoplastic elastomer: colour Black
- » Aluminium: colour natural.

Materials and surface finishing of metal parts

- » Carbon steel trivalent or yellow zinc plated (standard trivalent plated)
- » Carbon steel phosphate
- » Stainless steel SS 304 or SS 316